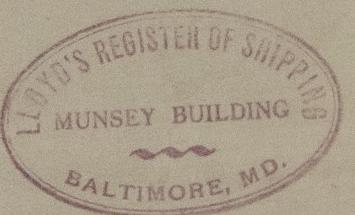
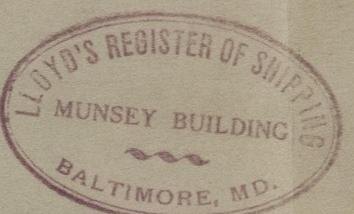


Hulls N° 96 to 103 inclusive
Baltimore Dry Docks & Ship Co.
Profile & Deck Plan
Emergency Fleet Corp.
S.S. Nainia Report N° 2449
S.S. Fort Wayne Report N° 2492
S.S. Owascoe Report N° 2542
S.S. Oscoda Report N° 2555
S.S. Galala Report N° 2600
S.S. Ysoking Report N° 2626
S.S. Benoni Report N° 2670
S.S. Danvers Report N° 2691



006343-006357-0212

- Hulls N° 96 to 103 inclusive
- Baltimore Dry Docks & Ship Co^r
- Midship Section
- Emergency Fleet Corp^r
S.S. Wainwright Report N° 2449
S.S. Fort Wayne Report N° 2492
S.S. Ossawatomie Report N° 2542
S.S. Oscoda Report N° 2555
S.S. Galahad Report N° 2600
S.S. Iroquois Report N° 2626
S.S. Benoni Report N° 2670
S.S. Dauphin Report N° 2691



RIVETING IN LONGITUDINALS
8" RIVETS.

RIVETS SPACED 6 DIAS. APART 6 5 NO 1. - 7' 3 1/2" x 375" B.A. TO 35"

RIVETS SPACED 6 DIAS. APART 6 5 NO 2. - 7' 3 1/2" x 375" B.A. TO 35"

RIVETS SPACED 6 DIAS. APART 6 5 NO 3. - 7' 3 1/2" x 40 B.A. TO 375"
"L" STRAKE
IN WAY OF BRIDGE 62'
FORD & AFT OF BRIDGE FOR 2 1/2" AT ENDS 44' AT BRIDGE ENDS DOUBLING

RIVETS SPACED 6 DIAS. APART 6 5 NO 4. - 7' 3 1/2" x 40 B.A. TO 375"
"K" STRAKE
62" IN WAY OF BRIDGE 80" FOR 1/2" AT ENDS 44" AT ENDS

RIVETS SPACED 6 DIAS. APART FOR 10 RIVS. 6 6 NO 5. - 8" 3 1/2" x 40 B.A.

RIVETS SPACED 5 DIAS. APART FOR 10 RIVS.
EACH SIDE TRANS & BHDS - 6 DIAS ELSEWHERE 6 6 NO 6. - 8" 3 1/2" x 45" B.A. TO 40"
62" FOR 1/2" TO 44" AT ENDS.

RIVETS SPACED 5 DIAS. APART FOR 10 RIVS.
EACH SIDE TRANS & BHDS - 6 DIAS ELSEWHERE 6 6 NO 7. - 9" 3 1/2" x 40" B.A.

RIVETS SPACED 4 DIAS. APART FOR 10 RIVS.
EACH SIDE OF TRANS & BHDS - 6 DIAS ELSEWHERE 8 7 NO 8. - 9" 3 1/2" x 475" B.A. TO 425"
62" FOR 1/2" TO 44" AT ENDS.

RIVETS SPACED 4 DIAS. APART FOR 10 RIVS.
EACH SIDE OF TRANS & BHDS - 6 DIAS ELSEWHERE 8 7 NO 9. - 10" 3 1/2" x 475" B.A. TO 525"
9" 3 1/2" x 475" B.A.

RIVETS SPACED 4 DIAS. APART FOR 10 RIVS.
EACH SIDE OF TRANS & BHDS - 5 DIAS ELSEWHERE 8 8 NO 10. - 10" 3 1/2" x 475" B.A. FORE & AFT
F STRAKE
62" FOR 1/2" TO 44" AT ENDS.

RIVETS SPACED 4 DIAS. APART FOR 10 RIVS.
EACH SIDE OF TRANS & BHDS - 5 DIAS ELSEWHERE 8 8 NO 11. - 10" 3 1/2" x 575" B.A. TO 525"

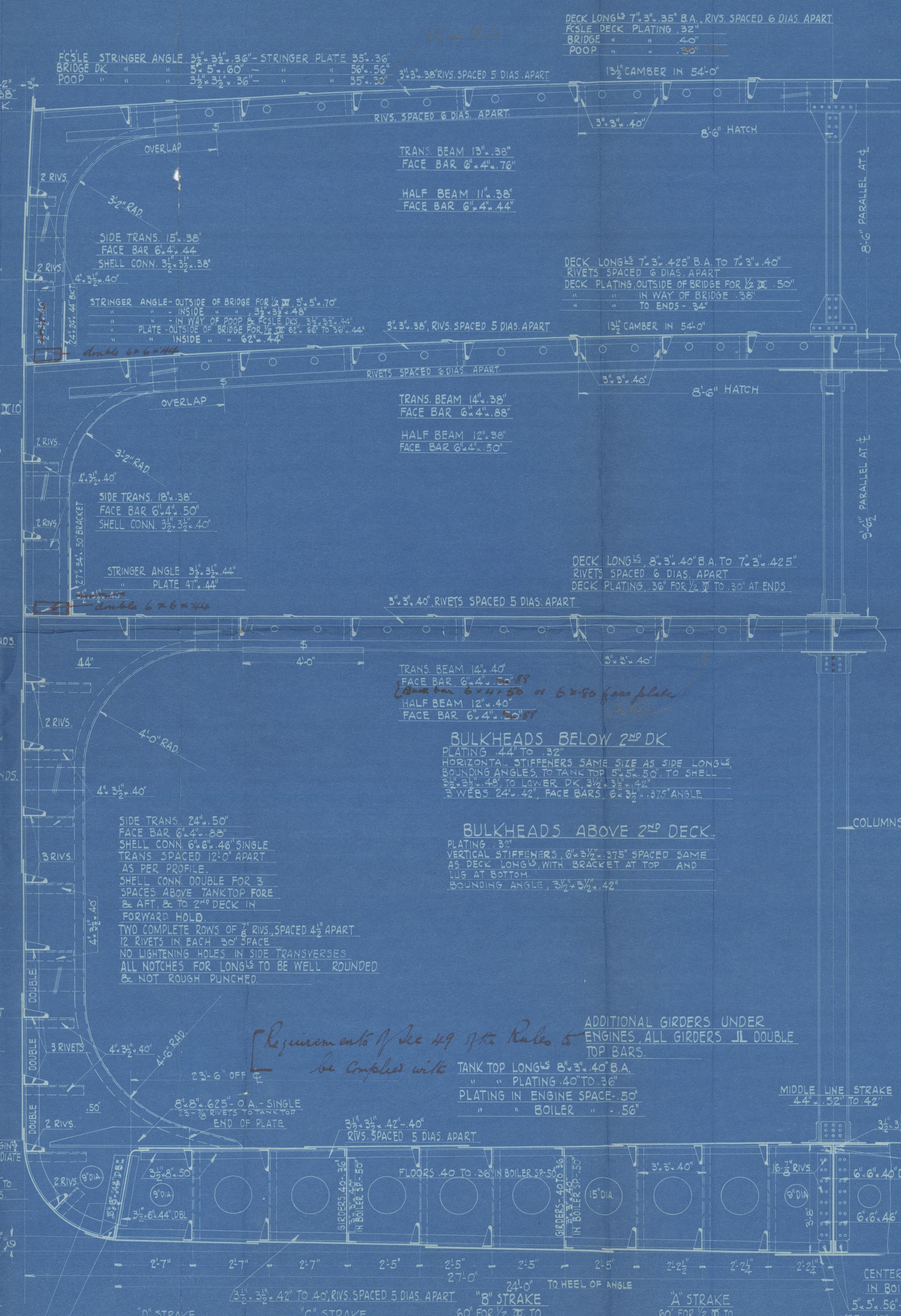
RIVETS SPACED 4 DIAS. APART FOR 4 RIVS.
EACH SIDE OF TRANS & BHDS & INTERMEDIATE
TRANS - 6 DIAS. ELSEWHERE 6 6 NO 12. - 8" 3 1/2" x 40" TANKTOP AT 6'
8" 3 1/2" x 375" AT MARGINS WHERE SUPPORTED BY INTERMEDIATE
E STRAKE
60" FOR 1/2" TO 46" AT ENDS

RIVETS SPACED 4 DIAS. APART FOR 4 RIVS.
EACH SIDE OF TRANS & BHDS & INTERMEDIATE
TRANS - 6 DIAS. ELSEWHERE 6 6 NO 13. - 8" 3 1/2" x 40"
INTERMEDIATE BRACKET TO BE CONNECTED TO TANKSIDE BY 1/2" 8 1/2" x 44" OR 3 1/2" x 40" WITH GUSSET

BOTTOM LONG 4" RIVETS SPACED 4 DIAS. APART
FOR 4 RIVS. EACH SIDE TRANS. INT. TRANS
& BHDS - 6 DIAS. ELSEWHERE 6 6 DEAD RISE

TANK TOP LONG 4" RIVETS SPACED 5 DIAS.
APART FOR 4 RIVS. EACH SIDE TRANS. INT.
TRANS & BHDS - 6 DIAS. ELSEWHERE 6 6 MARGIN PLATE 48" IN BOILER SPACE 58"
DECK LONGITUDINALS - RIVS. 6 DIAS. APART

BULKHEAD BRACKETS - 6 RIVS. 40" THICK
ABOVE 6 RIVS. 44" THICK. 6 6 MARGIN ANGLE 5" x 5" x 50"



LLOYD'S NUMERALS

1ST NUMERAL - 54+23.75 =	83.75
2ND " 83.75 + 40.45 =	124.20
DEPTH (D) - 18'-0"	
PROPORTION TO BRIDGE DECK - 10.73	
" " UPPER - 13.79	

EQUIPMENT NUMBER

PLATING NO	34375
FORECASTLE	43.37 x 8.34
BRIDGE	120.5 x 8.34
POOP	40.83 x 8.34
DECKHOUSES	56.25 x 8.34

EQUIPMENT NUMBER

2 BOWER ANCHORS	7150 LBS EACH
2 "	6150 "
1 STREAM ANCHOR	2450 "
1 KEDGE	1050 "
ALL STOCKLESS ANCHORS	
210 FTMS STBD CHAIN CABLE	
90 " 4 1/2" STEEL WIRE (STREAM)	
120 " 5 " COWLINE	
HAWSEPS 2-6, 2-7, 90 FTMS EACH	

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120 " 5 " COWLINE	
HAWSEPS 2-6, 2-7, 90 FTMS EACH	

RIVETING

KEEL BUTTS QUADRUPLE RIVETED OVERLAPS TO TREBLE AT ENDS.
SHELL BUTTS TREBLE RIVETED OVERLAPS. FORE & AFT.
BRIDGE SHEERSTRAKE QUADRUPLE RIVETED OVERLAPS.
STRAKE BELOW SHEERSTRAKE QUADRUPLE RIVETED OVERLAPS
TO TREBLE AT ENDS. TREBLE IN BRIDGE.
DOUBLE STRAPPED & TREBLE RIVETED AT THICK PLATES AT BRIDGE ENDS.
TREBLE IN BRIDGE.
BRIDGE STRINGER BUTTS TREBLE RIVETED OVERLAPS
UPPER DECK " " THROUGH QUAD RIVETED OVERLAPS
PLATES AT BRIDGE ENDS.
2ND DECK STRINGER BUTTS TREBLE RIVETED OVERLAPS THROUGHOUT.
BRIDGE DEC PLATING BUTTS DOUBLE RIVETED OVERLAPS
UPPER " " TO SINGLE AT ENDS.
CENTER GIRDERS BUTTS TREBLE RIVETED.
TANK TOP CENTER STRAKE TREBLE TO DOUBLE
REMAINING STRAKES BUTTS DOUBLE RIVETED FOR 1/2 TO SINGLE AT ENDS.

COLUMNS AS PER PROFILE

1/4" x 1/4" L LLOYDS

PRINCIPAL DIMENSIONS

LENGTH OVERALL	423'-9"
LENGTH BETWEEN PERPS.	410'-5 1/2"
BREADTH	54'-0"
DEPTH MOULDED	29'-9"

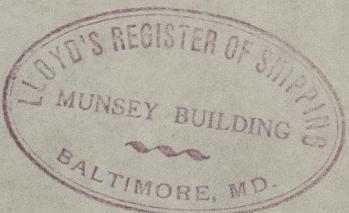
APPROVED

CONTRACT 96-103
Baltimore Dry Docks & Ship Building Co.
BALTIMORE, MD.

MIDSHIP SECTION

1/2" = 1 FOOT	Chief Draughtsman Approved
Checked By	Approved
Scale 1/4" = 1 FOOT	Date AUG-16-1917
DRG. NO. 76562	Lloyd's Register Foundation

Bulls N° 96 to 103
Baltimore DD & SB Co
Details of stem frame & hull side
amended with search
- Emergency Fleet Corp -
S.S. Niawa Report N° 2449
S.S. Fort Wayne Report N° 2492
S.S. Danatone Report N° 2542
S.S. Oceoda Report N° 2555
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S.S. Danperato Report N° 2691



22nd EDITION
FOR PRINTING



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Lloyd's Register
Foundation

006343-006357-0211

BILL OF MATERIAL (I-SHIP)					
ITEM	NO. REQ.	NAME	PATT. NO	MATERIAL	
A	1	STERN FRAME	4000	CAST STEEL	
B	1	RUDDER	4001	" "	
C	6	2 ⁷ / ₈ " DIA. HEX. HD. BOLTS & NUTS		STEEL	
D	1	PINTLE (AT UPPER GUDGEON)		"	
E	3	" (AT INTERMEDIATE ")		"	
F	1	" (AT LOWER ")		"	
G	1	BEARING DISC	.	"	

S/S NAIWA -
REPORT N° 2548

HULL 36	
PATCH PIECE & UPPER GUDGEON	
SCALE 3"-1FT. FEB-22-18	
DRAWER	DRN BY. W.L. TRACED D.L. APP'D. BY
26	SKETCHN. 8047